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D3121-25
Job Sheet 186611



Part No: D3121-25

Job Qty: 80 ea

Part Name: Delrin Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A New Issue 06-05-10 JLM IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea		12/7/18	0.00	0.00	Start Up Machining-1	1/18	JRD 11-11-27
100	Hardinge	80 pcs		12/7/18	0.02	1.23	Hardinge	11	" "
120	QC	80 pcs		12/7/18	0.00	0.00	QC8		11-12-03
130	Packaging	80 pcs		12/7/18	0.00	0.00	Packaging3-1	57018	DEC 03 2018
140	QC21-SA	80 Ea		12/7/18	0.00	0.00	QC21	21	DEC 03 2018

Part Op Descriptions: 100 - 1-Turn D3121-25 Cap as per Folio FA387

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELIRNR1.000	Delrin Round Bar 1" Color: Black	2.5600 ft (.032 ea)	90-Start up Operation	5095142 5125911

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELIRNR1.000	3	16	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.315inches ± 0.010	0.325 0.305		
2	Cap	1.000inches ± 0.010	1.010 0.990		
3	Cap	0.838inches ± 0.002	0.840 0.836		
4	Cap	0.063inches ± 0.010	0.073 0.053		
5	Cap	0.010inches ± 0.010	0.020 0.000		
6	Cap	0.230inches ± 0.001	0.231 0.229		
7	Cap	0.865inches ± 0.001	0.866 0.864		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube</td><td style="width:15%;">Cross tube</td><td style="width:15%;">Water Jet</td><td style="width:15%;">Engineering</td></tr> <tr> <td>Machining</td><td>Small Fab</td><td>Prod. Eng. Coord.</td><td>Quality</td></tr> <tr> <td>Thermoforming</td><td>Finishing</td><td>Rec/Store/Packaging</td><td>Other</td></tr> <tr> <td>Large Fab</td><td>Composite</td><td>Supplier</td><td></td></tr> </table>						Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier	
Skid-tube	Cross tube	Water Jet	Engineering																						
Machining	Small Fab	Prod. Eng. Coord.	Quality																						
Thermoforming	Finishing	Rec/Store/Packaging	Other																						
Large Fab	Composite	Supplier																							
Date :		Step #:		12130 BUSINESS PARK COLUMBUS, OH 43240 TEL: 613 632-6200 Email: sales@dartaero.com www.dartaerospace.com Date: 11/27/18 Container No: \$131983 Part: D3121-25 Job No: 186611 Serial No/Batch: \$131983 Revision: Inspector: Exp Date: Instructions: Various STC's																					
Description Work Order																									
				MRB (QSI042) Approval																					
				Completed By																					
				Lead hand / Supervisor Approval Verification																					
				QC / QA Coordinator Approval																					
Root Cause																									
Environment	☐	No Re-verification	☐																						
Design	☐	Operator	☐																						
Doc/Data	☐	Offset/Setup	☐																						
Equip/Tooling	☐	Supplier	☐																						
Handling/Pre	☐	Training	☐																						
Material	☐	Use for Testing	☐																						
Internal Transport	☐	Poor Information	☐																						
Tribal Knowledge	☐	Rushing	☐																						
LOA	☐	Product Improvement	☐																						
Substation	☐	Process Improvement	☐																						
Past Expiry Date	☐	Manufacturing Process	☐																						
Misidentified	☐	Past Due	☐																						
		OTHER :																							